

FERRITIC AND MARTENSITIC STEELS, INCL. PRECIPITATION HARDENING STEELS

Application Segments

Aerospace

Available Product Variants

Long Products*

Plates

*) Presented data refer exclusively to long products. Please observe the detailed explanations at the end of the data sheet (pdf).

Product Description

Chromium stainless steel with high hardness, wear resistance and good corrosion resistance in the hardened and tempered condition. BÖHLER N695 is typically used for parts requiring hardness up to 58 HRC and resistance to wear, corrosion, and oxidation, e.g. balls, rollers, needles and rings for corrosion resistant bearings, but usage is not limited to such applications.

Process Melting

Airmelted

Properties

- > Toughness & Ductility : good
- > Wear Resistance : very high
- > Machinability : good
- > Dimensional stability : good
- > Polishability : good
- > Corrosion resistance : high

Applications

- > Aerospace
- > Turbine and Engine Parts (Aerosp)
- > Other Aerospace Comps.
- > Bearings

Technical data

Material designation		Standards	
440C	Market grade	5630	AMS
1.4125	SEL		
X102CrMo17	EN		
X105CrMo17			
Z100CD17			
S44004	UNS		

Chemical composition (wt. %)

C	Si	Mn	P	S	Cr	Mo	Ni	Cu
0.95 to 1.20	max. 1.00	max. 1.00	max. 0.040	max. 0.030	16.00 to 18.00	0.40 to 0.65	max. 0.75	max. 0.50

Related to AMS 5630

Delivery condition

Annealed	
Hardness (HB)	max. 255 Bars max 69.85 mm diameter, cold finished
Annealed	
Hardness (HB)	max. 255 Bars above 69.85 mm diameter, hot or cold finished
Annealed	
Tensile Strength (MPa ksi)	max. 896 130 Wire and Bars under 12.7 mm diameter, cold finished

Round Bars and Wire Rod (if any)

Diameter						MOQ ex mill				Length				Tolerance		
mm			inch			kg		lbs		m		ft				
ROLLED																
5.01	-	12.49	0.197	-	0.492	1,000		2,205		3.00	-	4.00	9.84	-	13.12	IT h/k 11
12.50	-	55.00	0.492	-	2.165	1,000		2,205		3.00	-	4.00	9.84	-	13.12	IT h/k 11
55.01	-	69.00	2.166	-	2.717	1,300		2,866		3.00	-	4.00	9.84	-	13.12	IT h/k 11
69.01	-	120.00	2.717	-	4.724	1,300		2,866		3.00	-	4.00	9.84	-	13.12	IT h/k 11
120.01	-	130.00	4.725	-	5.118	1,200		2,646		3.00	-	4.00	9.84	-	13.12	IT h/k 14

Long Products: For additional specifications, technical requirements, and other dimensions, please contact our regional voestalpine BÖHLER sales companies.

Sheet & Plates: Product Variant may differ in terms of melting process, technical data, delivery, and surface condition as well as available product dimensions. Please contact voestalpine BÖHLER Bleche GmbH & Co KG.

The data contained in this brochure is merely for general information and therefore shall not be binding on the company. We may be bound only through a contract explicitly stipulating such data as binding. Measurement data are laboratory values and can deviate from practical analyses. The manufacture of our products does not involve the use of substances detrimental to health or to the ozone layer.

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 ONE STEP AHEAD.